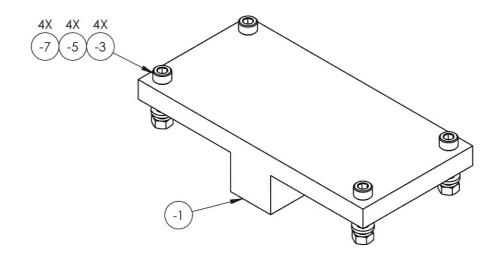
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REVISIONS								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED			
1	15-0016	MADE SEPARATE DRAWING FOR THIS TOOL FROM KIT RBW109-3130-84-101.	1/19/2015	RJC	JAG			



NOTE: 1. REF. AGUSTA T/N: 109-3130-84-115. 2. PART OF KIT RBW109-3130-84-101.

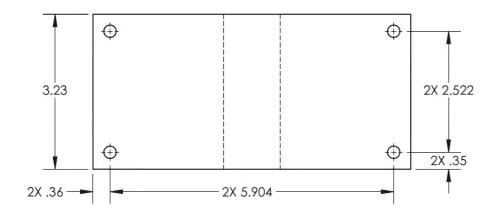
D.A.	ART		
BA	ASE		
DWG NO. RBW 109-3		15	REV 1
MAT'L	DRAWN BY:	CLOUGH	
UNLESS OTHERWISE SPECIFIED	APPROVED	O Cillian	16

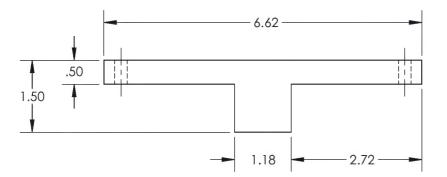
									140-3.1 E
ASSY QTY	ASSY QTY	В/О	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	UNLESS OF DIMENS OF STATE OF S
			-1	1	BASE	6061		2	X ± .1
		B/O	-3	4	SOCKET HEAD CAP SCREW	STEEL	M6 X 1 X 30mm (MCMASTER-CARR #95263A576)	1	OR .015R
		B/O	-5	4	WASHER	STEEL	M6 (MCMASTER-CARR #91455A120)	1	2. DIMENSIONA PLATING
		B/O	-7	4	HEX NUT	STEEL	M6 X 1 (MCMASTER-CARR #90591A151)	1	SCALE 1
		ASSY ASSY QTY	QTY QTY B/O B/O B/O	B/O -3 B/O -5	QTY QTY B/O FGIT # QTY	QTY QTY Description	QTY QTY B/O Fdl1 # QTY Description Midletical	QTY QTY B/O FGIT # QTY DESCRIPTION MICHAEL B/O INFORMATION OK SPECIFICATIONS -1	QTY QTY B/O FGIT# QTY DESCRIPTION MICHAEL B/O INFORMATION OR SPECIFICATIONS FG.

DIM .XXX ± .00	FRACI	N INCHES IONS ± 1/8	3	APPROVED HEAT TREAT	J Gilbert
	AN LL SHARP EDG	GLES ±.5° ES .015 x -		FINISH SPEC	
OR .015R	ONAL LIMITS AF	DIVACTO	- р	U	SED ON MODEL
PLATING	MAL LIMITS AF	PLIAFIE		AW119	
SCALE	1:2	DATE	1/1	9/2015	SHEET 1 OF 2

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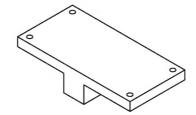
REV ECR DESCRIPTION DATE INITIAL APPROVED	REVISIONS							
			DESCRIPTION	DATE	INITIAL	APPROVED		





(-1)

BASE



			RT	,		
TITLE		BA	SE			
DWG NO.	RBW	109-31	30-84-	115-1	REV 1	
MAT'L 6061			DRAWN BY:	CLOUGH		
	SS OTHERWISE		APPROVED	A Gilber	ť	
.xxx ± .00	E	IONS ± 1/8	HEAT TREAT	,,		
.XX ± .01		GLES ±.5°	FINISH	CLEAR ANODIZE		
1. BREAK A	LL SHARP EDG	ES .015 x 45°	SPEC MIL-A	-8625F, TYPE II, CLA	SS I	
OR .015R	NAL LIMITS AP	DI V ACTED	USED ON MODEL			
PLATING	MAL LIMITS AP	PLTAFIER	AW119			
SCALE	1:2	DATE 1/	19/2015	SHEET 2 OF	2	